

Resources & Industrials Capability overview





About Us

Saunders is a multidisciplinary Engineering, Construction and Industrial Asset Services company.

Proudly Australian-owned and operated since 1951.

Our portfolio blends traditional construction contracts with annuity-style earnings.

Key Markets



Defence & Government



Water



Energy



Resources & Industrials

Core Capabilities

- Fluid Storage and Transfer Infrastructure
- 02 Structural, Mechanical and Piping
- 03 Industrial Automation and Electrical
- 04 Civil and Water Infrastructure
- O5 Industrial Asset and Maintenance Services





About Us

72*

Projects in delivery valued at over \$1m (as at 30 June 2025)

584*
Team of employees

11*

Metropolitan & regional offices strategically located across Australia, New Zealand, and Papua New Guinea



Capability Overview



Fluid Storage and Transfer Infrastructure

We design, build and maintain bulk liquid tanks, terminals and transfer systems, including API 650 tanks, bunds, piping, gantries, fire protection, metering and controls.

Our expertise covers EPC/EPCM delivery, brownfield tie-ins and refurbishments. With proven QA and HSE systems, rapid commissioning and lifecycle integrity programs, we keep critical fuel and chemical assets compliant, reliable and safe.



Structural, Mechanical & Piping (SMP)

Our self-perform SMP capability delivers new builds, upgrades and shutdowns across structural steel, heavy lifts, vessels, rotating equipment and process/utility piping (CS/SS/HDPE).

We integrate seamlessly with civil and E&I teams for streamlined interfaces. With rigorous welding QA, confined-space and high-risk controls, we execute complex works in live plant environments safely and on schedule.



Industrial Automation and Electrical

We provide end-to-end E&I, automation and controls solutions, including HV/LV distribution, MCCs, PLC / SCADA / HMI, hazardous-area installations, instrumentation, SIS, telemetry and networks.

Our teams design, build, test and commission with cybersecurity and data historians in mind, tightly integrating with mechanical and process works to deliver safe, smart and maintainable assets.



Civil and Water Infrastructure

Saunders delivers treatment plants, pump stations, pipelines and network renewals alongside bridges, marine works and major concrete structures.

We offer Design & Construct and program delivery models for utilities and government clients. Where it matters, we self-perform works, integrating tanks, SMP and SCADA to achieve whole-of-system outcomes.



Industrial Asset and Maintenance Services

We provide lifecycle asset support across energy, water, mining and industrial facilities, including shutdowns / turnarounds, conversions, repairs, coatings, tank refurbishments, structural remediation, minor capital works and programmed maintenance.

With rapid mobilisation, live-site execution and strong safety performance, our multidisciplinary teams coordinate civil, SMP and E&I services to minimise downtime and extend asset life.

Project Profiles







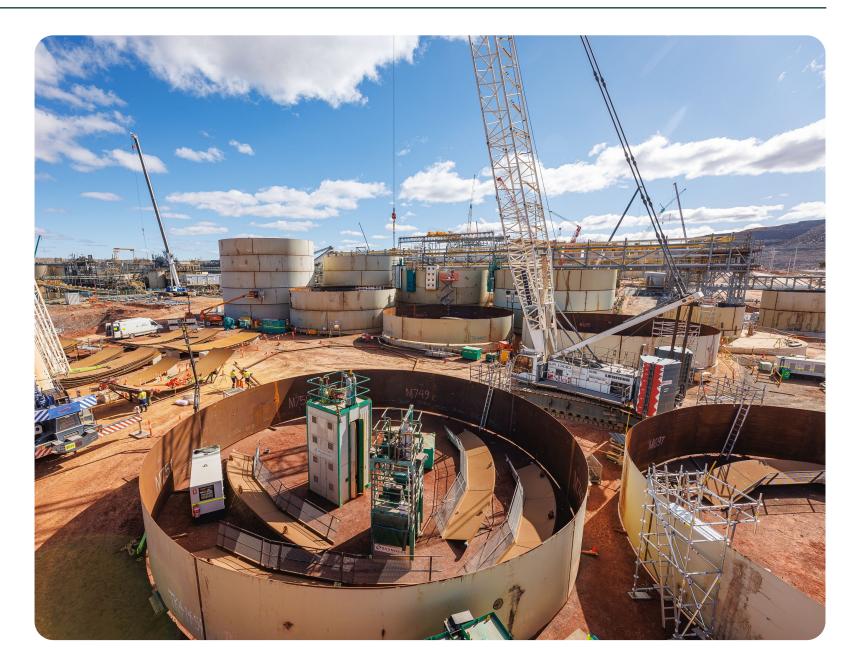
KCGM Growth Project CIL4 Tank Construction, WA

Capability	Fluid Storage and Transfer Infrastructure, Structural, Mechanical and Piping
Value	\$27.0 million
Location	Kalgoorlie, WA

Saunders has been awarded a \$27 million contract by Primero for the construction of eight carbon-inleach (CIL) tanks, seven supporting process tanks, and interconnecting launders at Northern Star Resources' Fimiston Processing Plant in Kalgoorlie, WA.

This package supports the plant's increased throughput and marks Saunders' second major project at the site, following a \$31.5 million contract awarded in May 2024.

The project further strengthens Saunders' presence in Western Australia's Resources & Industrials sector and highlights our capability to deliver complex tank and process infrastructure in live mining environments.







Kalgoorlie Consolidated Gold Mines (KCGM) CIL3 Tanks Replacement

Capability Structural, Mechanical and Piping

Value \$31.5 million

Location Kalgoorlie, WA

Saunders was awarded a contract by Northern Star Resources to undertake the CIL3 Tanks Replacement project at the Kalgoorlie Consolidated Gold Mines (KCGM) in Western Australia.

The project involves the reconstruction and upgrade of six carbon-in-leach (CIL) tanks, each measuring 12.7 metres in diameter and 13.5 metres in height. The scope also includes associated pipework, structural steel, and interconnecting launders within a complex brownfield environment.

The project aims to increase throughput and enhance the reliability of the Fimiston Processing Plant by upgrading the third bank of CIL tanks. Saunders' advanced construction methodology ensures the plant remains fully operational throughout the project, minimising shutdowns and maintaining continuous revenue for Northern Star Resources.







The Boyne River HDD Gas Pipeline

Capability Structural, Mechanical and Piping

Value \$3.0 million

Location Gladstone, QLD

Saunders successfully replaced 470 metres of gas pipeline beneath the Boyne River, supporting Australia's east coast energy needs.

The project presented significant challenges, including proximity to a high-pressure gas line, one of the world's busiest coal ports at Gladstone, harsh environmental conditions, and the remote location.

Saunders collaborated with the client and HDD partner, Maxibor Australia, to safely deliver the project with zero incidents under these demanding conditions.

*HDD: Horizontal Directional Drilling

